



In 1916 L.R. Oatey founded his plumbing supply company in Cleveland, Ohio. Originally he sold one product, a lead roof flashing for venting plumbing pipes. The first flashings were all made from sheet lead. Our flashings progressed onto cast lead, followed by copper, galvanized and aluminum bases with poured lead collars.



# **POWER OF ONE**

L.R. insisted that everything about that product, everything that represented the Oatey brand, was about quality in meeting our customers' needs. We have not strayed from that same commitment even though 100 years later, we have expanded operationally to become a global manufacturer of thousands of products.

Today, Oatey offers over 6,000 residential and commercial plumbing products through its six branded lines. After a century of incredible progress, Oatey has changed with the times, meeting the needs of its customers and manufacturing products designed to deliver quality, build trust and improve lives. Because of this evolution, Oatey is recognized today as a leading manufacturer of high quality plumbing products.



The last L.R. Oatey designed lead roof flashing (seen here) was produced by Oatey Co. on October 13, 2000, after which Oatey became a lead free company.







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Formulated for the **Irrigation** industry



Formulated for the **Pool & Spa** industry

























#2436S shown















- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2466S	4 oz.	Turf-Tite PVC Medium "Hot" Blue	24
2456S	8 oz.	Turf-Tite PVC Medium "Hot" Blue	24
2446S	16 oz.	Turf-Tite PVC Medium "Hot" Blue	24
2436S	32 oz.	Turf-Tite PVC Medium "Hot" Blue	12
2424	Gallon	Turf-Tite PVC Medium "Hot" Blue	6



#30894 shown





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- Medium-bodied blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Very fast-setting "Hot" cement formulated for wet conditions and/or quick pressurization and fast installation.
- · Recommended for pool, irrigation, potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
30890	4 oz.	PVC Rain-R-Shine Blue	24
30891	8 oz.	PVC Rain-R-Shine Blue	24
308913	8 oz.	PVC Rain-R-Shine Blue – Display Pack	36
30893	16 oz.	PVC Rain-R-Shine Blue	24
308933	16 oz.	PVC Rain-R-Shine Blue – Display Pack	10
30894	32 oz.	PVC Rain-R-Shine Blue	12
30895	Gallon	PVC Rain-R-Shine Blue – Wide Mouth Can	6

#32163 shown





#### **PVC Blue Lava Hot Cement**



- Medium-bodied blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Very fast-setting "Hot" cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended for potable water, sewer and DWV applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
32160	4 oz.	PVC Blue Lava Hot Cement	24
32161	8 oz.	PVC Blue Lava Hot Cement	24
32162	16 oz.	PVC Blue Lava Hot Cement	24
32163	32 oz.	PVC Blue Lava Hot Cement	12
32164	Gallon	PVC Blue Lava Hot Cement	6



#### IRRIGATION - FEATURED PRODUCTS





#31122 shown







- Very Heavy-bodied fast setting gray cement for use on all schedules and classes PVC pipe and fittings up to 18" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Formulated for quick installation of irrigation pipe and fittings.
- Builds up for large diameter installations.
- Fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31121	16 oz.	PVC Heavy Duty Gray Fast Set	24
311213	16 oz.	PVC Heavy Duty Gray Fast Set - Display Pack	10
31122	32 oz.	PVC Heavy Duty Gray Fast Set	12
31123	Gallon	PVC Heavy Duty Gray Fast Set - Wide Mouth Can	6





#31008 shown





#### **PVC Heavy Duty Clear Cement**

- Heavy-bodied clear cement for use on all schedules and classes of PVC pipe and fitting up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements. Meets ASTM D2564.
- Thick formula fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.

Product No.	Size	Description	Ctn. Qty.
30850	4 oz.	PVC Heavy Duty Clear	24
30863	8 oz.	PVC Heavy Duty Clear	24
308633	8 oz	PVC Heavy Duty Clear - Display Pack	36
30876	16 oz.	PVC Heavy Duty Clear	24
308763	16 oz	PVC Heavy Duty Clear - Display Pack	10
31008	32 oz.	PVC Heavy Duty Clear	12
310083	32 oz.	PVC Heavy Duty Clear - Display Pack	6
31011	Gallon	PVC Heavy Duty Clear - Wide Mouth Can	6



#### POOL & SPA - FEATURED PRODUCTS





#2336S shown









- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2366S	4 oz.	Pool-Tite PVC Medium "Hot" Blue	24
2356S	8 oz.	Pool-Tite PVC Medium "Hot" Blue	24
2346S	16 oz.	Pool-Tite PVC Medium "Hot" Blue	24
2336S	32 oz.	Pool-Tite PVC Medium "Hot" Blue	12
2324	Gallon	Pool-Tite PVC Medium "Hot" Blue	6



#2936S shown





#### 2900 Series Pool-Clear™ Medium Clear PVC Cement



- Medium-bodied clear cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Specially formulated for use with flexible and rigid piping systems.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2946S	16 oz.	Pool-Clear PVC Medium Clear	24
2936S	32 oz.	Pool-Clear PVC Medium Clear	12



#24436S and 24336S shown





#### Spa-Tite<sup>™</sup> Heavy Duty "Hot" Blue and Clear PVC Cement



- Heavy-bodied blue and clear colored cements for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 12" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Specially formulated for use with flexible and rigid piping systems.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
24436S	32 oz.	Spa-Tite PVC Heavy Duty Blue	12
24336S	32 oz.	Spa-Tite PVC Heavy Duty Clear	12



#### POOL & SPA - FEATURED PRODUCTS





#31105 shown







- Heavy-bodied gray cement for use on all schedules and classes PVC pipe and fitting up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements. Meets ASTM D2564.
- Thick formula fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.

Product No.	Size	Description	Ctn. Qty.
31093	4 oz.	PVC Heavy Duty Gray	24
31094	8 oz.	PVC Heavy Duty Gray	24
31095	16 oz.	PVC Heavy Duty Gray	24
31105	32 oz.	PVC Heavy Duty Gray	12
31118	Gallon	PVC Heavy Duty Gray - Wide Mouth Can	6





#### **Industrial Extra Heavy Bodied White PVC Cement**

**Description** 



Ctn. Qty.

- White, industrial cement fills gaps between a pipe and fitting.
- Slow set allows for longer working time.

Size

- Application: Fitting fabrication.
- Works with PVC over 18".

**Product No.** 

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	31290	32 oz.	Industrial Extra Heavy Bodied White PVC Cement	12	
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**PLASTIC PIPE CEMENTS AND PRIMERS** 

#### "TITE SERIES" CEMENTS



#2036S shown





#### 2000 Series Plumb-Tite™ PVC Medium "Hot" Blue Cement





- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2066S	4 oz.	Plumb-Tite PVC Medium "Hot" Blue	24
2056S	8 oz.	Plumb-Tite PVC Medium "Hot" Blue	24
2046S	16 oz.	Plumb-Tite PVC Medium "Hot" Blue	24
2036S	32 oz.	Plumb-Tite PVC Medium "Hot" Blue	12
2024	Gallon	Plumb-Tite PVC Medium "Hot" Blue	6

# MULTI-TITE PVC CEMENT MEDIUM BILUE COMUND OF PVC MEDIUM O

#2736S shown



#### 2700 Series Multi-Tite™ Medium Blue "Hot" PVC Solvent Cement





- Medium-bodied blue colored cement for use on ABS, PVC and CPVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2766S	4 oz.	Multi-Tite PVC Medium "Hot" Blue	24
2756S	8 oz.	Multi-Tite PVC Medium "Hot" Blue	24
2746S	16 oz.	Multi-Tite PVC Medium "Hot" Blue	24
2736S	32 oz.	Multi-Tite PVC Medium "Hot" Blue	12



#3036S shown





#### 3000 Series Well-Tite™ PVC Medium "Hot" Blue Cement



- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
3046S	16 oz.	Well-Tite PVC Medium "Hot" Blue	24
3036S	32 oz.	Well-Tite PVC Medium "Hot" Blue	12
3024	Gallon	Well-Tite PVC Medium "Hot" Blue	6



#### "TITE SERIES" CEMENTS





#8036S shown





#### 8000 Series Prime-Tite™ Blue Primer

- Blue-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Formulated to work with all "TITE" products.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
8046S	16 oz.	Prime-Tite Blue Primer	24
8036S	32 oz.	Prime-Tite Blue Primer	12

#### UNI-WELD PVC CEMENTS



#1236S shown





#### 1200 Series PVC Medium Clear Cement



- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- · Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1256S	8 oz.	PVC Medium Clear	24
1246S	16 oz.	PVC Medium Clear	24
1236S	32 oz.	PVC Medium Clear	12
1224	Gallon	PVC Medium Clear	6



#1536S shown





#### 1500 Series PVC Heavy Duty Clear Cement 😉



- Heavy duty clear cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Thick formula fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1546S	16 oz.	PVC Heavy Duty Clear	24
1536S	32 oz.	PVC Heavy Duty Clear	12
1524	Gallon	PVC Heavy Duty Clear	6







#1636S shown







#1736S shown







#1836S shown







#2236S shown





#### **1600 Series PVC Medium Gray Cement**



- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1636S	32 oz.	PVC Medium Gray	12
1624	Gallon	PVC Medium Gray	6

#### 1700 Series PVC Heavy Duty Gray Cement

- Heavy duty gray cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Thick formula fills gaps in large diameter pipe and pipe and fittings, loose fitting joints.
- · Recommended for water, pressure pipe and DWV.
- Meets ASTM D2564.

<b>Product No.</b>	Size	Description	Ctn. Qty.
1746S	16 oz.	PVC Heavy Duty Gray	24
1736S	32 oz.	PVC Heavy Duty Gray	12
1724	Gallon	PVC Heavy Duty Gray – Wide Mouth Can	6

#### 1800 Series Super 30<sup>®</sup> Extra Heavy Body Gray PVC Cement

- Extra heavy bodied medium-setting gray cement for use on PVC pipe and fittings up to 30" diameter.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Builds up for large diameter installation to fill gaps. Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1836S	32 oz.	Extra Heavy Duty Gray	12
1824	Gallon	Extra Heavy Duty Gray – Wide Mouth Can	6

#### 2200 Series PVC Regular Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2266S	4 oz.	PVC Regular Clear	24
2256S	8 oz.	PVC Regular Clear	24
2246S	16 oz.	PVC Regular Clear	24
2236S	32 oz.	PVC Regular Clear	12
2224	Gallon	PVC Regular Clear	6



#### UNI-WELD PVC CEMENTS





#2836S shown



#### 2800 Series PVC Regular Clear Fast Set Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Sets up quickly.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2866S	4 oz.	PVC Regular Clear Fast Set	24
2856S	8 oz.	PVC Regular Clear Fast Set	24
2846S	16 oz.	PVC Regular Clear Fast Set	24
2836S	32 oz.	PVC Regular Clear Fast Set	12
2824	Gallon	PVC Regular Clear Fast Set	6

#### UNI-WELD CPVC, ABS & MULTI-PURPOSE CEMENTS



#3236S shown





#### 3200 Series CPVC Medium Orange Cement

- Medium-bodied orange cement for use on CPVC pipe and fittings up to 6" diameter.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for hot and cold potable water pressure pipe.
- Meets ASTM F493.

Product No.	Size	Description	Ctn. Qty.
3256S	8 oz.	CPVC Medium Orange	24
3246S	16 oz.	CPVC Medium Orange	24
3236S	32 oz.	CPVC Medium Orange	12





#4436S shown





#### 4400 Series ABS Medium Black Cement

- Medium-bodied black cement for use on all schedules and classes of ABS pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For all non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235.

Product No.	Size	Description	Ctn. Qty.
4466S	4 oz.	ABS Medium Black	24
4456S	8 oz.	ABS Medium Black	24
4446S	16 oz.	ABS Medium Black	24
4436S	32 oz.	ABS Medium Black	12



#### UNI-WELD CPVC, ABS & MULTI-PURPOSE CEMENTS



#6236S shown

#### 6200 Series Multi-Purpose Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC, CPVC and ABS pipe and fittings up to 2" diameter with interference fit.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2564, D2235 and F493.

Consult Oatey Technical Service before using.

Product No.	Size	Description	Ctn. Qty.
6266S	4 oz.	Multi-Purpose Regular Clear	24
6256S	8 oz.	Multi-Purpose Regular Clear	24
6246S	16 oz.	Multi-Purpose Regular Clear	24
6236S	32 oz.	Multi-Purpose Regular Clear	12

#### UNI-WELD COLD WEATHER CEMENT



#2636S shown





#### 2600 Series Polar-Weld™ PVC All Weather Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- · Recommended for potable water, pressure pipe and DWV.
- $\bullet$  Formulated for fast initial set-up at temperatures down to -15°F to 110°F /-26°C to 43°C.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2656S	8 oz.	Polar-Weld PVC All Weather	24
2646S	16 oz.	Polar-Weld PVC All Weather	24
2636S	32 oz.	Polar-Weld PVC All Weather	12
2624	Gallon	Polar-Weld PVC All Weather	6

#### UNI-WELD PRIMERS & CLEANERS



#7336S shown

#### 7300 Series All Purpose Clear Cleaner

- Clear cleaner for ABS, PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Flows freely and evaporates quickly.
- Fast acting cleaner removes surface dirt, grease and grime.
- · All schedules and all diameters.

Product No.	Size	Description	Ctn. Qty.
7366S	4 oz.	Clear Cleaner	24
7356S	8 oz.	Clear Cleaner	24
7346S	16 oz.	Clear Cleaner	24
7336S	32 oz.	Clear Cleaner	12
7324	Gallon	Clear Cleaner	6



12 | Irrigation, Pool & Spa

#### UNI-WELD PRIMERS & CLEANERS





#8736S shown







- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For use in areas where plumbing code calls for verification that a primer has been used.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.

Product No.	Size	Description	Ctn. Qty.
8766S	4 oz.	Purple Primer	24
8756S	8 oz.	Purple Primer	24
8746S	16 oz.	Purple Primer	24
8736S	32 oz.	Purple Primer	12
8724	Gallon	Purple Primer	6

# UNI-WELD ON BROO PURPLE PRIMER CLEARER FOR CPVC, PVC THE PRIMER CLEARER FOR CPVC THE PRIMER CLEARER

#8836S shown

#### 8800 Series Purple Primer/Cleaner

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Less aggressive than clear primer and purple primer.
- · Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.

Product No.	Size	Description	Ctn. Qty.
8836S	32 oz.	Purple Primer/Cleaner	12
8824	Gallon	Purple Primer/Cleaner	6



#9336S shown

NSF.

#### 9300 Series Clear Primer

- A clear aggressive primer for use on PVC and CPVC.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- All schedules and all diameters.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
9366S	4 oz.	Clear Primer – NSF Listed	24
9356S	8 oz.	Clear Primer – NSF Listed	24
9346S	16 oz.	Clear Primer – NSF Listed	24
9336S	32 oz.	Clear Primer – NSF Listed	12
9324	Gallon	Clear Primer – NSF Listed	6



#### SPECIALTY CEMENTS



#32168 shown







#31133 shown





#### **CPVC Orange Lava Hot Cut-In Cement**

- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Very fast setting "Hot" cement, 25-50% faster than other CPVC cements.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
32166	8 oz.	Orange Lava CPVC Cut-In Cement	24
32167	16 oz.	Orange Lava CPVC Cut-In Cement	24
32168	32 oz.	Orange Lava CPVC Cut-In Cement	12

#### **PVC All Weather Clear Cement**

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature -15°F to 110°F / -26°C to 43°C.
- Recommended for use on potable water, drain, waste, and vent systems.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31132	16 oz.	PVC All Weather Clear	24
31133	32 oz.	PVC All Weather Clear	12
31135	Gallon	PVC All Weather Clear – Wide Mouth Can	6



#30879 shown







#30926 shown





#### **PVC Flexible Clear Cement**

- Medium-bodied clear cement for use on flexible PVC pipe and rigid fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Formulated to withstand pressures and vibrations commonly associated with spa and swimming pool installations.
- Meets manufacturer's rated line pressure for flexible PVC pipe.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
30875	4 oz.	PVC Flexible Clear	12
30879	32 oz.	PVC Flexible Clear	12

#### **ABS To PVC Transition Green Cement**

- Medium-bodied green cement for use in joining ABS to PVC in non-pressure transition joints up to 6" diameter.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D3138.

Product No.	Size	Description	Ctn. Qty.
309003	4 oz.	ABS To PVC Transition Green - Display Pack	12
30900	4 oz.	ABS To PVC Transition Green	24
30925	16 oz.	ABS To PVC Transition Green	6
30926	32 oz.	ABS To PVC Transition Green	12







#30847 shown

#### **All Purpose Cement**

- Medium-bodied milky-clear cement for use on all schedules and classes of ABS, PVC and CPVC\* pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2564, D2235, F493.
- Always check local codes for acceptability of this product.
- \*Consult Oatey Technical Service before using.

Product No.	Size	Description	Ctn. Qty.
30818	4 oz.	All Purpose	24
30821	8 oz.	All Purpose	24
308213	8 oz.	All Purpose – Display Pack	36
30834	16 oz.	All Purpose	24
30847	32 oz.	All Purpose	12
30848	Gallon	All Purpose	6



#30902 shown





#### **ABS Medium Black Cement**

- Medium-bodied black cement for use on all schedules and classes of ABS pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements. Meets ASTM D2235.
- For all non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.

Product No.	Size	Description	Ctn. Qty.
30999	4 oz.	ABS Medium Black	24
309993	4 oz.	ABS Medium Black – Display Pack	48
30889	8 oz.	ABS Medium Black	24
308893	8 oz.	ABS Medium Black – Display Pack	36
30892	16 oz.	ABS Medium Black	24
308923	16 oz.	ABS Medium Black – Display Pack	10
30902	32 oz.	ABS Medium Black	12
309023	32 oz.	ABS Medium Black – Display Pack	6
30915	Gallon	ABS Medium Black	6



#32263 shown





#### **PVC Heavy Duty Medium Set Gray Cement**

- Very Heavy-bodied medium setting gray cement for use on all schedules and classes PVC pipe and fittings up to 18" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Formulated for quick installation of irrigation pipe and fittings.
- Builds up for large diameter installations.
- · Fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
32262	16 oz.	Heavy Duty Medium Set Gray	24
32263	32 oz.	Heavy Duty Medium Set Gray	12
32264	Gallon	Heavy Duty Medium Set Gray	6







#30343 shown





#### **PVC EP13 Extra Heavy Duty Gray Cement**

- EP13 extra heavy-bodied, slow-setting, gray solvent cement for use on all classes and schedules of PVC pipe up to 30".
- Recommended for potable water, pressure pipe, drain, waste and vent systems.
- Builds up for large diameter installation to fill gaps.
- · Ideal for fabrication.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Complies with various environmental requirements and SCAQMD Rule 1168/316A or BAAQMD Method 40 for VOC.
- Formulated for warm weather application.
- Three year shelf life.
- . Meets and exceeds ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
30343	32 oz.	EP13 Extra Heavy Duty Gray PVC Cement	12
30344	Gallon	EP13 Extra Heavy Duty Gray PVC Cement	4



#31020 shown





#### **PVC Medium Clear Cement**

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- · Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31017	4 oz.	PVC Medium Clear	24
31018	8 oz.	PVC Medium Clear	24
31019	16 oz.	PVC Medium Clear	24
31020	32 oz.	PVC Medium Clear	12
31021	Gallon	PVC Medium Clear	6



#30886 shown





#### **PVC Medium Gray Cement**

- Medium-bodied gray cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
30883	4 oz.	PVC Medium Gray	24
30884	8 oz.	PVC Medium Gray	24
30885	16 oz.	PVC Medium Gray	24
30886	32 oz.	PVC Medium Gray	12
30887	Gallon	PVC Medium Gray	6







#31015 shown





#### **PVC Regular Clear Cement**

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31012	4 oz.	PVC Regular Clear	24
31013	8 oz.	PVC Regular Clear	24
310133	8 oz.	PVC Regular Clear – Display Pack	36
31014	16 oz.	PVC Regular Clear	24
310143	16 oz.	PVC Regular Clear – Display Pack	10
31015	32 oz.	PVC Regular Clear	12
310153	32 oz.	PVC Regular Clear – Display Pack	6
31016	Gallon	PVC Regular Clear	6



#21028 chow





#### **PVC Regular Clear Advanced Cement**

- Regular-bodied clear cement for use on PVC pipe and fittings up to 4" for DWV Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Sets up guickly
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
31925	4 oz.	PVC Regular Clear Advanced	24
31926	8 oz.	PVC Regular Clear Advanced	24
31927	16 oz.	PVC Regular Clear Advanced	24
31928	32 oz.	PVC Regular Clear Advanced	12
31929	Gallon	PVC Regular Clear Advanced - Wide Mouth Can	6



#31919 shown





#### All-Weather 1-Step FlowGuard Gold®\* With Ultraviolet Indicator

- For copper tube size (CTS) CPVC hot and cold potable water pipe and fittings up to 2" diameter interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For cold water systems and hot water systems up to 200°F / 93°C.
- CPVC FlowGuard Gold® with UltraViolet Indicator is specially formulated to allow for quick and easy inspection of dry fit joints using any ultraviolet light source.
- When solvent cement is applied properly, the yellow formula will glow BLUE under ultraviolet light.
- · May be used without primer where local codes permit.
- Recommended application temperature 0°F to 110°F /-18°C to 43°C.
- Meets ASTM F493.

\*FlowGuard Gold is a registered trademark of The Lubrizol Corporation.

<b>Product No.</b>	Size	Description	Ctn. Qty.
31917	8 oz.	1-Step CPVC Flowguard Gold with UV Indicator	24
31918	16 oz	1-Step CPVC Flowguard Gold with UV Indicator	24
31919	32 oz.	1-Step CPVC Flowguard Gold with UV Indicator	24







#31913 shown





#### All-Weather CPVC FlowGuard Gold®\* 1-Step Yellow Cement

- For copper tube size (CTS) CPVC hot and cold potable water pipe and fittings up to 2" diameter interference fit.
   Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For cold water systems and hot water systems up to 200°F / 93°C.
- May be used without primer where local codes permit.
- Recommended application temperature 0°F to 110°F /-18°C to 43°C.
- Meets ASTM F493.

\*FlowGuard Gold is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31910	4 oz.	CPVC Flowguard Gold 1-Step Yellow	24
3191033	4 oz.	CPVC Flowguard Gold 1-Step Yellow – Display Pack	24
31911	8 oz.	CPVC Flowguard Gold 1-Step Yellow	24
319113	8 oz.	CPVC Flowguard Gold 1-Step Yellow – Display Pack	40
31912	16 oz.	CPVC Flowguard Gold 1-Step Yellow	24
31913	32 oz.	CPVC Flowguard Gold 1-Step Yellow	12
31914	Gallon	CPVC Flowguard Gold 1-Step Yellow	6



#31083 shown





#### **CPVC Heavy Duty Orange Solvent Cement**

- Heavy-bodied orange cement for use on all schedules and classes of CPVC pipe and fittings up to 12" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- $\bullet$  For Commercial hot and cold water systems up to 200°F / 93°C.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Approved for Corzan®\* CPVC Piping Systems.
- Meets ASTM F493 and ASTM D2846.
- \*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31082	16 oz.	CPVC Heavy Duty Orange	24
31083	32 oz.	CPVC Heavy Duty Orange	12
31084	Gallon	CPVC Heavy Duty Orange – Wide Mouth Can	6



#31131 shown





#### **CPVC Medium Orange Cement**

- Medium-bodied orange cement for use on all schedules and classes of CPVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For Residential and Commercial hot and cold water systems up to 200°F / 93°C.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Approved for Corzan®\* CPVC Piping Systems.
- Meets ASTM F493 and ASTM D2846.
- \*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31128	4 oz.	CPVC Medium Orange	24
31129	8 oz.	CPVC Medium Orange	24
311293	8 oz.	CPVC Medium Orange – Display Pack	36
31130	16 oz.	CPVC Medium Orange	24
31131	32 oz.	CPVC Medium Orange	12
31127	Gallon	CPVC Medium Orange	6



#### PRIMERS & CLEANERS





#30246 shown







#30753 shown





#30774 shown





#30805 shown

#### **Handy Packs**

- · Convenient "Handy Pack" for storage just add pipe and fittings.
- Contains one can of PVC cement and one can of NSF Purple Primer.

Product No.	Size	Description	Ctn. Qty.
30246	4 oz.	PVC Regular & NSF Purple Primer	12
302483	8 oz.	PVC Regular & NSF Purple Primer – Display Pack	20
30246D	4 oz.	PVC Medium & NSF Purple Primer – Display Pack	24

#### **Clear Primer**

- Clear aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- NSF Listed. Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
30750	4 oz.	Clear Primer	24
30751	8 oz.	Clear Primer	24
30752	16 oz.	Clear Primer	24
30753	32 oz.	Clear Primer	12
30754	Gallon	Clear Primer	6

#### **Industrial Grade Clear Primer**

- Very Aggressive Clear primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for Commercial and Large diameter thermoplastic piping systems, specifically CPVC Sch. 40/80.
- Ideal for use in cold weather applications.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- NSF Listed. Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
30773	16 oz.	Clear Primer – Industrial Grade	24
30774	32 oz.	Clear Primer – Industrial Grade	12
30775	Gallon	Clear Primer – Industrial Grade	6

#### **Clear Cleaner**

- Clear Cleaner for ABS, PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- · All schedules and all diameters.
- Flows freely and evaporates quickly. Fast acting cleaner removes surface dirt, grease and grime.

Product No.	Size	Description	Ctn. Qty.
30779	4 oz.	Cleaner	24
30782	8 oz.	Cleaner	24
307823	8 oz.	Cleaner – Display Pack	36
30795	16 oz.	Cleaner	24
307953	16 oz.	Cleaner – Display Pack	10
30805	32 oz.	Cleaner	12
30766	Gallon	Cleaner – Wide Mouth Can	6









#30771 shown







- Very Aggressive purple-tinted primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for Commercial and Large diameter thermoplastic piping systems, specifically CPVC Sch. 40 / 80.
- Ideal for use in cold weather applications.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- For use in areas where plumbing code calls for verification that a primer has been used.
- NSF and IAPMO Listed.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
30770	16 oz.	Purple Primer – Industrial Grade	24
30771	32 oz.	Purple Primer – Industrial Grade	12
30772	Gallon	Purple Primer – Industrial Grade	6



#30806 shown

#### **Purple Primer/Cleaner**

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Less aggressive than clear and purple primers.
- Removes surface dirt, grease and grime for preparation before solvent cementing.
- Always check local codes for acceptability of this product.

Product No.	Size	Description	Ctn. Qty.
30780	4 oz.	Purple Primer/Cleaner	24
30783	8 oz.	Purple Primer/Cleaner	24
30796	16 oz.	Purple Primer/Cleaner	24
30806	32 oz.	Purple Primer/Cleaner	12
30768	Gallon	Purple Primer/Cleaner	6



#30758 shown





#### **Purple Primer**

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- For use in areas where plumbing code calls for verification that a primer has been used.
- NSF and IAPMO Listed.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
30755	4 oz.	Purple Primer	24
30756	8 oz.	Purple Primer	24
30757	16 oz.	Purple Primer	24
307573	16 oz.	Purple Primer – Display Pack	10
30758	32 oz.	Purple Primer	12
307583	32 oz.	Purple Primer – Display Pack	6
30759	Gallon	Purple Primer – Wide Mouth Can	6







#### **Solvent Cement and Primer Accessories**

- Standard replacement daubers specifically sized for 4 oz., 8 oz., 16 oz. and 32 oz. cement/primer cans.
- Brush applicator for 16 & 32 oz. cans.
- Standard replacement cans.

Product No.	Size	Description	Ctn. Qty.
31322	4 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 3/8" Dauber	48
31299	4 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 3/4" Dauber	48
31325	8 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 3/8" Dauber	48
31309	8 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 3/4" Dauber	48
31310	16 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 1-1/2" Dauber	48
31312	32 oz.	Dauber Cap with Polyethylene Liner for PVC/CPVC Cement (Tin Plated Stem) 1-1/2" Dauber	48
31313	16/32 oz.	Dauber For CPVC Cement 3/4"	48
31257	16/32 oz.	Brush Top Dauber 1-1/2" Length	50
31275	12"	Gallon Can Roller Applicator – Fits Wide and Standard Mouth Size	12
31276	12"	Gallon Can Swab Applicator – Fits Wide and Standard Mouth Size	12
31304	4 oz.	Cement Can	24
31305	8 oz.	Cement Can	24
31306	16 oz.	Cement Can	24
31307	32 oz.	Cement Can	12
30901	1 Gallon	Wide Mouth Can	6



#31276 shown

#### **Adjustable Daubers**

- For applying solvent cement and primers.
- Dauber is unbreakable.
- Designed to adjust to various can dimensions and evaporation of solvents and prevents spillage to ensure a good solvent weld.
- Specially constructed easy open, easy close sealing controls allows application of the proper amount of cement.
- Fits can sizes 1/2 pint through quart.
- 1/2" and 1" size daubers.

<b>Product No</b>	. Size	Description	Ctn. Qty.
31300	1/2"	Adjustable Plastic Dauber w/ 1/2" Ball	100
31301	1"	Adjustable Plastic Dauber w/ 1" Ball	100
31302	1"	Adjustable Plastic Dauber w/ 1" Ball	50



#### **Cement Carrier**

- Designed to make it easier to keep cement and cleaner ready for use on the job.
- · Caddy holds two 32 oz. cans.
- Patented Design.

Product No.	Size	Description	Ctn. Qty.
31250	32 oz. can	Cement Carrier	12





#### **How to Solvent Weld**

**Prior to Use: Read all product labels carefully.** Stir or shake cement before using. Replace if gelled. Keep container closed when not in use. Avoid eye and skin contact. Wear safety glasses with side shields and wear rubber gloves. For specialty cements and chemical applications, please see specific product label instructions.

- 1. Square pipe ends, chamfer and remove all dirt.
- **2.** Check dry fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- 3. Use a suitable applicator at least 1/2 the size of the pipe diameter. For larger size pipe systems, use a natural bristle brush or roller.
- **4.** Clean pipe and fitting with a listed primer. (Do not use primer on ABS pipe and fittings. Use Clear Cleaner only!)
- **5.** Apply liberal coat of cement to pipe to the depth of the socket, leave no uncoated surface.
- **6.** Apply a thin coat of cement to inside of fitting, avoid puddling of cement. Puddling can cause weakening and premature failure of pipe or fitting. Apply a second coat of cement to the pipe.
- **7.** Assemble parts QUICKLY. Cement must be fluid. If cement surface has dried, recoat both parts.
- **8.** Push pipe FULLY into fitting using a 1/4 turning motion until pipe bottoms.
- **9.** Hold pipe and fitting together for 30 seconds to prevent pipe push-out longer at low temperatures. Wipe off excess.
- 10. Allow 15 minutes for good handling strength and 2 hours cure time at temperatures above 60°F. Longer cure times may be required at temperatures below 60°F or with pipe above 3". Do not pressure test until cement is fully cured. DO NOT TEST WITH AIR.

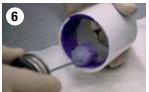




















#### **Pipe Types**

**CPVC:** Chlorinated Poly Vinyl Chloride - Typically used for pressure piping applications, including hot and cold potable water distribution. Can also be used for corrosive fluid handling in industrial or chemical applications.

**ABS: Acrylonitrile Butadiene Styrene** - Typically used for non-pressure piping applications.

**PVC: Poly Vinyl Chloride** - Typically used for pressure or non-pressure piping applications.

## PLASTIC PIPE CEMENTS AND PRIMERS 22 | Irrigation, Pool & Spa

#### **Product Development**

Oatey Solvent Cements are developed with the plumbing contractor in mind. Extensive research and product development provide you peace of mind and confidence when using Oatey brand solvent cements. In addition, no company works as hard as Oatey on behalf of the professional plumber with regulatory and coding agencies.

#### **Solvent Cements for any Application**

If you need to solvent weld one pipe joint or one thousand, Oatey is the solvent cement more professionals choose than any other brand. From hot to cold, wet to dry, Oatey has the solvent cement to meet your exact requirement for any plastic pipe installation.



### **Set Up/Curing Times**

The set up/cure time is dependent on several factors. The pipe size, socket fit, ambient temperature, relative humidity, solvent cement used and the system operating pressure should all be considered when determining set up/cure times.

#### Average Handling/Set Up Times for PVC/ CPVC Solvent Cements

Handling/Set Up Time is the time required prior to handling the joint. In damp or humid weather, allow 50% additional time.

These figures should only be used as a general guide. Conditions in the field may vary.

Contact Oatey Technical Services for set up times for pipe larger than 8" diameter.

Temperature during assembly	60° – 100° F	40° – 60°F	20° – 40° F	0° – 20°F
Pipe Diameter 1/2" to 1-1/4"	2 minutes	5 minutes	8 minutes	10 minutes
Pipe Diameter 1-1/2" to 3"	5 minutes	10 minutes	12 minutes	15 minutes
Pipe Diameter 4" to 5"	15 minutes	30 minutes	60 minutes	2 hours
Pipe Diameter 6" to 8"	30 minutes	90 minutes	3 hours	6 hours

#### Average Number of Joints Per Quart of Solvent Cement

These figures are estimates based on laboratory testing. Conditions in the field may vary.

## Average Joint Cure Times for PVC/CPVC Solvent Cements

Joint cure time is the time required before pressure testing the system. In damp or humid weather allow 50% additional cure time.

This data is applicable only for new piping installations and not recommended for repair or cut-ins on hot and cold water distribution systems. Please contact Oatey Technical Service for recommendations on Cure Times for such applications. Do not test PVC and CPVC piping systems with compressed air or gas.

**Notes:** Cure schedule is the time required before pressure testing the system. This chart can be used as a guideline to determine joint cure. Cure times stated are for conditions with relative humidity of 60% or less. In damp or humid weather allow 50% additional cure time.

Pipe Diameter	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	3"	4"	6"	8"
Number Of Joints	325	250	150	125	90	70	50	30	10	8

PVC & ABS						
		Tempe	rature during a	ssembly and cu	re period	
Pipe Di	ameter	60°-100°F 16°-38°C	40°-60°F 4°-16°C	20°-40°F -7°-4°C	0°-20°F -18°7°C	
1/2" to 1-1/4" 13 to 32mm	Up to 180 psi	15 min	20 min	30 min		
	180 psi +	4 hrs	8 hrs	36 hrs	5.	
1-1/2" to 3"	Up to 180 psi	30 min	45 min	60 min	Please contact	
40 to 80mm	180 psi +	8 hrs	16 hrs	72 hrs	Oatey Technical	
4" to 5"	Up to 180 psi	2 hrs	4 hrs	36 hrs	Services for cure time	
100 to 125mm	180 psi +	12 hrs	24 hrs	4 days	information	
6" to 8"	Up to 180 psi	8 hrs	16 hrs	3 days		
150 to 200mm	180 psi +	24 hrs	48 hrs	9 days		

CPVC						
		Temperat	ture during assem	bly and cure period		
Pipe D	iameter	60°-100°F 16°-38°C	40°-60°F 4°-16°C	20°-40°F -7°-4°C -18°7°C		
1/2" to 1-1/4"	Up to 180 psi	1 hr	2 hrs			
13 to 32mm	180 psi +	6 hrs	12 hrs			
1-1/2" to 3"	Up to 180 psi	2 hrs	4 hrs	- Please contact		
40 to 80mm	180 psi +	12 hrs	24 hrs	Oatey Technical		
4" to 5"	Up to 180 psi	6 hrs	12 hrs	Services for cure time information		
100 to 125mm	180 psi +	18 hrs	36 hrs			
6" to 8"	Up to 180 psi	8 hrs	16 hrs			
150 to 200mm	180 psi +	24 hrs	48 hrs			





#### THREAD SEALANTS & LEAK DETECTORS



#### **PTFE Thread Seal Tape**

- PTFE Tape is made of virgin white PTFE.
- Economy grade, low density tape.
- · Multi-purpose for use on a wide range of threaded pipe.
- Nonflammable.
- Meets Federal Specification T-27730A.

Product No.	Size	Description	Ctn. Qty.
017072-144	1/2" x 260"	Blue PTFE Tape, Spool	144
017117-144	1/2" x 520"	Red PTFE Tape, Spool	144
017252-144	3/4" x 520"	Blue PTFE Tape, Spool	144
017400-24	1" x 520"	Blue PTFE Tape, Spool	24



#014398 shown

#### **Duct Tape**

- Repairs HVAC systems, mends pool liners, vinyl upholstery, hose breaks, stops minor plumbing leaks and seals windows.
- Polycloth has a rubber resin adhesive that offers superior laminate strength.
- Ideal where adhesion to many kinds of surfaces is necessary.
- · Straight tear and minimum curl make it easy to apply.

Product No.	Size	Description	Carton Wt. (Lbs) Ctn. Qty.
014398	2" x 60 YD	Duct Tape – Silver	33 24
014390	2" x 60 YD	Duct Tape – Black	39.456 24



#### Pipe Wrap

Product No.	Size	Description	Ctn. Qty.
014100	2" x 100'	10 mil Pipe Wrap	24



#### THREAD SEALANTS & LEAK DETECTORS



#31230 shown





#### **Great White® Pipe Joint Compound with PTFE**

- · Lubricates and seals all threaded joints.
- White, non-hardening, non-separating, non-toxic paste.
- Withstands up to 3,000 PSI on gases from -50 to +400°F, and 10,000 PSI on liquids from -50 to +500°F.
- For use with water, steam, caustics or dilute acid lines.
- Can be used with plastic and metal threads.
- $\bullet$  Approved for use on Flowguard Gold, Blazemaster and Corzan piping systems.

Product No.	Size	Description	Ctn. Qty.
31229	1 fl. oz.	Great White Pipe Joint Compound w/ PTFE	12
31230	4 fl. oz.	Great White Pipe Joint Compound w/ PTFE	12
31231	8 fl. oz.	Great White Pipe Joint Compound w/ PTFE	12
31232	16 fl. oz.	Great White Pipe Joint Compound w/ PTFE	24
31233	32 fl. oz.	Great White Pipe Joint Compound w/ PTFE	12



**THREAD SEALANTS & LEAK DETECTORS** 

24 | Irrigation, Pool & Spa Oatey.com Phone: 800-321-9532

#### THREAD SEALANTS & LEAK DETECTORS





#### Megatape

- High density.
- Recommended by professionals.
- Extra-large spool.
- · Approved for use with gas and UL Listed.

Product No.	Size	Description	Ctn. Qty.
15050D	1/2" x 260"	Gray PTFE Tape, display box	120 <b>(</b>
15100	1/2" x 1000"	Gray PTFE Tape, display box	63 <b>U</b>
15110	3/4" x 1000"	Gray PTFE Tape, display box	45 <b>(L)</b>
15120	1" x 1000"	Gray PTFE Tape, display box	36 <b>(4)</b>



#15806 shown









- Made with DuPont<sup>™</sup> Kevlar<sup>®</sup>.
- Wipes easily from hands and tools with dry rag.
- No odor Soft setting Non Flammable Low VOC.
- High performing thread sealant.
- · Grit-free.
- Withstands hydraulic pressure to 12,000 psi and gas pressure to 2600 psi at temperatures from -50° to +400°F (on steel pipe).
- For use on metal or plastic pipe including ABS.

Product No.	Size	Description	Ctn. Qty.
15802	1.1 fl oz.	Megaloc - Display, Plastic Tube	24
15804	1/4 pt.	Megaloc - Screw Cap With Brush	24
15806	1/2 pt.	Megaloc - Screw Cap With Brush	24
15808	1 pt.	Megaloc - Screw Cap With Brush	12
15811	1 qt.	Megaloc - Screw Cap With Brush	12
15816	5 gal.	Megaloc	1
15818	55 gal.	Megaloc	1



#45802 shown



**Oatey.com** Phone: 800-321-9532

#### Megabubble® Leak Detector

- Detects even the smallest gas leaks.
- Produces long-lasting bubbles.
- Clings, even to vertical surfaces.
- Non-toxic, non-corrosive formula.
- Won't freeze.

<b>Product No.</b>	Size	Description	Ctn. Qty.
45801	8 oz.	Megabubble Leak Detector – With Dauber	24
45804	16 oz.	Megabubble Leak Detector – With Sprayer – Display Pack	12
45802	32 oz.	Megabubble Leak Detector – With Sprayer	12
45803	Gallon	Megabubble Leak Detector – Refill Container	4



#### LEAD FREE WIRE SOLDER



#22017 shown



#### 95/5 Lead Free Plumbing Wire Solder

- Lead free alloy of 95% tin and 5% antimony.
- 450°F 464°F melting range
- Meets the requirements of the Safe Water Drinking Act.
- Most commonly used where frequent and extreme temperature changes and vibrations occur.

Product No.	Size	Description	Gauge	Ctn. Qty.
BULK				
22004	1/2 lb.	95/5 Wire Solder	.117"	10
22018	1 lb.	95/5 Wire Solder	.117"	10
22017	1 lb.	95/5 Wire Solder	.117"	25
CARDED				
53026	1 oz.	95/5 Wire Solder	.081"	12
53027	1/4 lb.	95/5 Wire Solder	.081"	12

<sup>\*</sup>Packaged without inner display carton.



#20973 shown



#### 97/3 Silver Lead Free Wire Solder

- Copper, bismuth, tin and silver alloy.
- 420°F 460°F melting range.
- Meets ASTM Standard B-32 and the requirements of the Safe Water Drinking Act.
- Formulated for plumbing/potable water line applications.

Product No.	Size	Description	Gauge	Ctn. Qty.
20973	1 lb.	97/3 Lead Free Wire Solder	.117"	25

#### FLUX



#30011 shown



#### No. 5 Paste Flux

- Cleans and fluxes at the same time.
- Effective on all metals except aluminum, magnesium and stainless steel.
- 100% lead free.
- Blended to clean surface oxidation.

Product No.	Size	Description	Ctn. Qty.
30011	1.7 oz.	No. 5 Flux	12
53017	1.7 oz.	No. 5 Flux w/ Brush - Carded	12
30013	4 oz.	No. 5 Flux	24
30014	8 oz.	No. 5 Flux	24
30041	16 oz.	No. 5 Flux	12

<sup>\*</sup>Packaged without inner display carton.



#### FLUX





#30373 shown





- Formulated with the same high quality as No. 5. Oatey Safe Flo Alloy powder is added to pre-tin the copper pipe.
- 100% lead free.
- Excellent for large diameter copper.

Product No.	Size	Description	Ctn. Qty.
30374	1.7 oz.	No. 95 Tinning Flux – Lead Free	12
30373	1.7 oz.	No. 95 Tinning Flux – Lead Free – Carded	12
30372	8 oz.	No. 95 Tinning Flux – Lead Free	24
30375	16 oz.	No. 95 Tinning Flux – Lead Free	12

<sup>\*</sup>Packaged without inner display carton.



#30130 shown U.S. Patent No. 6,752,309





#### H-20<sup>®5</sup> Paste Flux

- · Water flushable.
- As thick as No. 5 flux.
- Meets ASTM B-813.

Product No.	Size	Description	Ctn. Qty.
30130	1.7 oz.	H-20 <sup>5</sup> Water Soluble Paste Flux	12
30131	4 oz.	H-205 Water Soluble Paste Flux	24
30132	8 oz.	H-205 Water Soluble Paste Flux	24
30133	16 oz.	H-20⁵ Water Soluble Paste Flux	12



#30140 shown U.S. Patent No. 6,752,309



#### H-20®95 Water Soluble Tinning Flux

- Water soluble tinning flux base.
- As thick as No. 5 flux.
- Solder powder added to pre-tin the pipe.

Product No.	Size	Description	Ctn. Qty.
30140	1.7 oz.	H-2095 Water Soluble Tinning Flux	12
30142	8 oz.	H-2095 Water Soluble Tinning Flux	24
30143	16 oz.	H-2095 Water Soluble Tinning Flux	12



## NSF.





**Oatey.com** Phone: 800-321-9532

#### No. 5 Hot Weather Flux

• Specially formulated to remain a paste up to 135°F.

Product No.	Size	Description	Ctn. Qty.
30062	16 oz.	No. 5 Paste Flux – Hot Weather	12

#### No. 11 Liquid Flux

- Formulated with strong cleaning agent.
- Ensures fast and effective soldering operation.
- Can be used for HVAC applications.

Product No.	Size	Description	Ctn. Qty.
30106	4 oz.	No. 11 Liquid Flux	12



#### BRUSHES





#### **Acid Brushes**

- Perfect brush for applying liquid or paste fluxes.
- Approximately 5" long, 1/2" wide.

Product No.	Size	Description	Ctn. Qty.
30710	1/2"	Acid Brush – Carded	12
30711	1/2"	Acid Brush – Bulk (per gross of 144)	1
30712	1/2"	Acid Brush – with Barcode	144

#### ABRASIVE CLOTH



#### 180 Open Mesh Cloth

- For working with copper, brass or aluminum.
  Made of an open nylon fabric with a phenolic resin adhesive which provides a rugged, waterproof aluminum oxide cloth of superior quality.

Product No.	Size	Description	Ctn. Qty.
31320	1-1/2" x 5 yds.	180 Open Mesh Cloth	24
31321	1-1/2" x 10 yds.	180 Open Mesh Cloth	24



#### **Plumber's Abrasive Sandcloth**

- For cleaning copper pipe and fittings and other soft metals.
- Use for deburring and roughing copper tubing, as well as plastic pipe.
- Packaged on rolls in handy dispenser box or carded to keep abrasive clean when storing.
  Sandcloth backing is covered 100% with a tough aluminum oxide abrasive that provides fast cleaning and long life.

Product No.	Size	Description	Ctn. Qty.
31317	1-1/2" x 10 yds.	120 Grit Abrasive Sandcloth	24
31318	1-1/2" x 25 yds.	120 Grit Abrasive Sandcloth	24





#### **Heavy Duty Fitting Brush**

- Easy to use, contoured, heavy duty handle is perfect for cleaning copper and brass fittings fast and effectively.
- High carbon twisted steel shaft and brush gives long life and durability.

Product No.	Size	Description	Ctn. Qty.
31327	1/2"	ID Fitting Brush w/ Heavy Duty Handle	12
31404	1/2"	ID Fitting Brush w/ Heavy Duty Handle Carded	10
31328	3/4"	ID Fitting Brush w/ Heavy Duty Handle	12
31405	3/4"	ID Fitting Brush w/ Heavy Duty Handle Carded	10
31329	1"	ID Fitting Brush w/ Heavy Duty Handle	12
31406	1"	ID Fitting Brush w/ Heavy Duty Handle Carded	10
31330	1-1/4"	ID Fitting Brush w/ Heavy Duty Handle	12
31331	1-1/2"	ID Fitting Brush w/ Heavy Duty Handle	6
31332	2"	ID Fitting Brush w/ Heavy Duty Handle	6



#### 4-In-1 Brush

 Includes long lasting high carbon steel brushes for cleaning the I.D. and hand tempered steel for cleaning the O.D. of 1/2" and 3/4" copper tube and fittings.

Product No.	Size	Description	Ctn. Qty.
31407	1/2" & 3/4"	4-in-1 brush – Carded	10
31348	1/2" & 3/4"	4-in-1 brush	12



#31412 shown

#### **O.D. Tube Cleaning Brush**

- Cleans the outside of copper tube before soldering.
- The easy-to-grip brush ensures a clean surface and prepares the pipe for soldering.

Product No.	Size	Description	Ctn. Qty.
31345	1/2"	O.D. tube brush	12
31412	1/2"	O.D. tube brush – Carded	10
31346	3/4"	O.D. tube brush	12
31413	3/4"	O.D. tube brush — Carded	10
31347	1"	O.D. tube brush	12



#### **Specialty Brushes**

- Stainless steel bristled brush for cleaning threads on hard metal pipes.
- For cleaning pipe and fittings and general use.

Product No.	Size	Description	Ctn. Qty.
31410		Specialty brushes – Carded	10





#### PUTTY, CAULK & SEALANT



#### Fix-It™ Stick Epoxy Putty

- Convenient multi-purpose sealing, patching and mending compound.
  Steel filled material, mixes in your hand and hardens in minutes.
- May be drilled, tapped, filed, sanded, sealed and painted when hardened.
- Non-toxic material contains no solvents and will not shrink.

Product No.	Size	Description	Ctn. Qty.
31270	4 oz.	Fix-It Stick Epoxy Putty	12



#### PUTTY, CAULK & SEALANT



#### Pro-Poxy® 20

- Makes steel reinforced repairs in just 20 minutes.
- Kneads quickly and easily.
- Seals, mends, bonds and repairs almost anything, even underwater.
- Adheres to metals , masonry, wood, glass, and ceramics.
  When cured, may be drilled, sanded, filed and painted.
- Conforms to NSF standard 61 for use with potable water.

Product No.	Size	Description	Ctn. Qty.
25515	4 oz.	ProPoxy 20 – Display Pack	24



#### Plastic Poxy<sup>™</sup>

- For most plastics.
- Fully hardens in 40 minutes.
- · Kneads quickly and easily.

Product No.	Size	Description	Ctn. Qty.
25531	4 oz.	Plastic Poxy – Display Pack	24



**PUTTY, CAULK & SEALANT** 

#### HAND CLEANERS







• Professional strength cleaner formulated with pumice.

• Citrus scent.

Product No.	Size	Description	Ctn. Qty.
45314	16 oz.	Hercules For Hands – Lemon Lotion Hand Cleaner – Flip Top Cap	12



#### Hercules For Hands™ - Pumice Lotion Hand Cleaner

Professional strength cleaner formulated with pumice. Protects and moisturizes hands with aloe vera, vitamin E and lanolin.

Product No.	Size	Description	Ctn. Qty.
45325	16 oz.	Hercules For Hands – Pumice Lotion Hand Cleaner – Flip Top Cap	12



#### **Hercules For Hands<sup>™</sup> - Pre-Moistened Towels**

• Formulated for trade professionals – even removes plastic pipe cement.

Anti-bacterial, ready-to-use.

Product No.	Size	Description	Ctn. Qty.
45333	12" x 10"	Hercules For Hands - Pre-Moistened Towels - Dispenser Tub of 70 Towels	6
45333T	12" x 10"	Hercules For Hands - Pre-Moistened Towels - Pop Display of 30 Tubs	30
45337	12" x 10"	Hercules For Hands - Pre-Moistened Towels - Thin Tub -25 Per Tub	6



#### OILS & LUBRICANTS







#40120 shown

#### **Cutting Oil**

- Contains activated sulfur-lard and extreme pressure-antiwear additives.
- Contains no nitrosamine-forming compounds or chlorine additives.
- · Excellent lubrication for cutting sharp threads.

Product No.	Size	Description	Ctn. Qty.
40110	1 pt.	Cutting Oil - Clear	12
40115	1 qt.	Cutting Oil - Clear	12
40120	Gallon	Cutting Oil - Clear	6
40125	5 gal.	Cutting Oil - Clear	1
40210	1 pt.	Cutting Oil - Dark	12
40215	1 qt.	Cutting Oil - Dark	12
40220	Gallon	Cutting Oil - Dark	6
40225	5 gal.	Cutting Oil - Dark	1
40240	55 gal.	Cutting Oil - Dark	1



#### **Cutting Oil**

- Designed for use with high-RPM machine operations for threading steel and brass pipe.
- Special mixture of sulfonated and chlorinated oils provides high film strength.
- Keeps machines running cooler and extends the life of your dies.
- · Anti-mist and non-staining formula is not affected by weather.

Product No.	Size	Description	Ctn. Qty.
30203	16 oz.	Dark Cutting Oil (Speed Threading)	12
30204	32 oz.	Dark Cutting Oil (Speed Threading)	12
30205	Gallon	Dark Cutting Oil (Speed Threading)	6



#40506 shown





#### **Duck Butter®**

- Dissolves in hot water.
- Adheres to wet and dry surfaces.
- Non-toxic, soft, paste-like material for lubricating bell joint pipe gaskets.
- Will not deteriorate natural or synthetic rubber.
- · Will not support bacteria.

Product No.	Size	Description	Ctn. Qty.
40501	2 lb.	Duck Butter	12
40506	8 lb.	Duck Butter	4



#### **All Purpose Pipe Lubricant**

- Will not deteriorate natural or synthetic rubber.
- Will not support bacteria.
- Dissolves in hot water.

Product No.	Size	Description	Ctn. Qty.
30599	16 oz.	All Purpose Pipe Lubricant	24
30600	32 oz.	All Purpose Pipe Lubricant	12
30601	Gallon	All Purpose Pipe Lubricant	4
30602	3-1/2 Gal.	All Purpose Pipe Lubricant	4
30605	5 Gal.	All Purpose Pipe Lubricant	1



#### SEPTIC & DRAIN CLEANERS





#### **R-D™** Root Destroyer

- Helps eliminate overflow damage, sewage flow restriction and back-up odors due to root penetration.
- Non-acid formula that dissolves quickly.
- · Safe to use in lines leading to septic tanks, cesspools and drywells.

Product No.	Size	Description	Ctn. Qty.
20602	2 lb.	R-D Root Destroyer	6
20610	50 lb.	R-D Root Destroyer	1



#### Septic Flow™

- Concentrated liquid bacterial additives.
- · Keeps septic systems in peak condition.

Product No.	Size	Description	Ctn. Qty.
139302	1/2 gal.	Septic Flow	6



#### Bacta-Life®

- Blend of specialized microbes, highly potent enzymes, micro-nutrients, and growth accelerators.
- Digests grease, soap scum, starch, proteins, carbohydrates and cellulose/paper.
- Contains no acids, caustics or solvents.
- · Safe for use in all areas of wastewater plumbing.
- Use immediately after pumping your septic or cesspool system.

Product No.	Size	Description	Ctn. Qty.
222031	1 lb.	Bacta-life	12



#### Aid-0x®

- Oxygen-based foaming porosity restorer and cleaner.
- · Contains no acids, caustics or organic solvents.
- · Frequently used on seasonal rentals.

Product No.	Size	Description	Ctn. Qty.
252034	9 lb.	Aid-Ox	4



#### **CLOG BUSTER**





- Environmentally safe and easy-to-use way to unclog drains.
- Adapter available to use with garden hose.

Product No.	Size	Description	Ctn. Qty.
303127	1"-2"	Cherne Clog-Buster® Drain Flusher	1
303135	1-1/2"-3"	Cherne Clog-Buster® Drain Flusher	1
303143	4"- 6"	Cherne Clog-Buster® Drain Flusher	1
33440	1- 2"	Clog Buster®	6
33441	1-1/2" - 3"	Clog Buster®	6
33442	4 – 6"	Clog Buster®	4
33444		Faucet Adapter	12
33445		Hose and Faucet Adapter	4





**OILS, LUBRICANTS & HAND CLEANERS** 





#33918 shown

#### **Metal Hanger Strap**

- Quick and inexpensive way to hang pipe from joists or rafters.
- Available in 24 and 28 gauge steel.

<b>Product No.</b>	Size	Description	Ctn. Qty.
33918	3/4" x 10'	24 Ga. Copper-Plated Steel Hanger Strap – Bagged	12 PCS.
33730	3/4" x 10'	24 Ga. Galvanized Steel Hanger Strap – Bagged	12 PCS.
33889	3/4" x 100'	28 Ga. Galvanized Steel Hanger Strap – Boxed	10 PCS.
33923	3/4" x 10'	28 Ga. Galvanized Steel Hanger Strap – Bagged	12 PCS.
33929	3/4" x 25'	28 Ga. Galvanized Steel Hanger Strap – Bagged	12 PCS.
33922	3/4" x 50'	28 Ga. Galvanized Steel Hanger Strap – Bulk	10 PCS.



#33925 shown

#### **Plastic Hanger Strap**

- Nail holes are 1/8" in diameter and spaced 3/4" apart.
- Non-corrosive, non-conductive, polyethylene.
- Quick and inexpensive way to hang pipe from joists or rafters.

Product No.	Size	Description	Ctn. Qty.
33928	3/4" x 10'	Plastic Hanger Strap – Bagged	12 PCS.
33925	3/4" x 25'	Plastic Hanger Strap – Bagged	20 PCS.
33926	3/4" x 50'	Plastic Hanger Strap – Bagged	20 PCS.
33927	3/4" x 100'	Plastic Hanger Strap – Bagged	20 PCS.



#33992 shown

#### Tab Tape®

- Self-fastening Hanger Strap.
- No nuts or bolts required.

Tab Tape® is a registered trademark of Hang it All Products.

Product No.	Size	Description	Ctn. Qty.
33989	3/4" x 10'	Galvanized Tab Tape – 28 Ga. – Bagged	12 PCS.
33992	1-1/2" x 50'	Galvanized Tab Tape – 26 Ga. – Boxed	5 PCS.

#### ACCESS PANELS



#### **Access Panels**

- Easily installs between wall studs or ceiling joints.
- · Flush or surface mounted frame.
- Used to allow access to plumbing, electrical wiring or other utility applications behind walls or ceilings.
- Constructed of high-impact ABS.
- Paint or wallpaper to match decor.
- Door requires a screwdriver to open for child safety.

Product No.	Size	Description	Ctn. Qty.
34055	6" x 9"	Plastic Access Panel	6
34045	8" x 8"	Plastic Access Panel	6
34056	14" x 14"	Plastic Access Panel	6
34044	14" x 29"	Plastic Access Panel	6



#### PNEUMATIC TEST BALLS





#### Single-Size Test-Ball® Plugs

- Made of natural rubber for excellent expansion and memory.
- Seals both round and out-of-round pipe.
- Zinc-plated steel chain and ring handle acts as an anchor to prevent plug from sliding down a line.
- Fits easily through test tees, sanitary tees, floor drains, and other "tight" situations.
- Broader expansion range than mechanical plugs.

Product No.	Size	Description	Ctn. Qty.	Back Pressure P.S.I.	Feet of Head
270008	3/4"-1-1/4"	Test-Ball® Plug	6	17 PSI	40 FT
270016	1-1/4"-1-1/2"	Test-Ball® Plug	6	13 PSI	30 FT
270024	2"	Test-Ball® Plug	6	13 PSI	30 FT
270108	2-1/2"	Test-Ball® Plug	6	13 PSI	30 FT
270032	3"	Test-Ball® Plug	6	13 PSI	30 FT
270040	4"	Test-Ball® Plug	6	13 PSI	30 FT
270059	5"	Test-Ball® Plug	1	13 PSI	30 FT
270067	6"	Test-Ball® Plug	1	13 PSI	30 FT



#### Multi-Size Test-Ball® Plugs

- One size fits multiple pipe diameters, doing the job of 2+ single-size plugs.
- Use to block flow (water DWV test) or as a back plug for sewer air testing.
- Seals both round and out-of-round pipe.
- Zinc-plated steel chain and ring handle acts as an anchor to prevent plug from sliding down a line.

Product No.	Size	Description	Otn. Qty.	P.S.I.	Feet of Head
276128	1-1/4"-2"	Test-Ball® Plug	6	17 PSI	40 FT
276238	2"- 3"	Test-Ball® Plug	6	17 PSI	40 FT
276348	3"- 4"	Test-Ball® Plug	6	17 PSI	40 FT
276468	4"- 6"	Test-Ball® Plug	6	17 PSI	40 FT







#### **Gripper® Mechanical Plugs**

- Ideal for plumbing system tests. Easy to install with extra-large wing nut.
- Inside-of-Pipe Gripper Plug seals inside pipe as far as needed.
- Made with glass-reinforced ABS plastic and natural rubber O-Ring.
- End-of-pipe seals only at the end of a pipe, preventing plug from falling into stack.

Product No.	Size	Description	Ctn. Qty.	Back Pressure P.S.I.	Feet of Head
270210	1-1/2"	End of Pipe Gripper® Plug	10	17 PSI	40FT
270229	2"	End of Pipe Gripper® Plug	10	17 PSI	40FT
270237	3"	End of Pipe Gripper® Plug	10	17 PSI	40FT
270245	4"	End of Pipe Gripper® Plug	10	17 PSI	40FT
270261	6"	End of Pipe Gripper® Plug	5	17 PSI	40FT
270270	8"	End of Pipe Gripper® Plug	1	17 PSI	40FT
270296	4"	Inside of Pipe Gripper® Plug	10	17 PSI	40FT
270253	6"	Inside of Pipe Gripper® Plug	5	17 PSI	40FT
270288	8"	Inside of Pipe Gripper® Plug	1	17 PSI	40FT





#### MECHANICAL PIPE PLUGS





#### **Hub-Fit Gripper® Plugs**

- Ideal for use in hub fittings and in bell-end pipe.Pressure rated for conducting DWV tests. Yellow color enhances visibility in pipe.
- Made with glass-reinforced ABS plastic and natural rubber O-ring.

			Ctn.	Back Pressure	Feet of
Product No.	Size	Description	Qty.	P.S.I.	Head
270528	2"	Hub-Fit Gripper® Plug	10	13 PSI	30FT
270538	3"	Hub-Fit Gripper® Plug	10	13 PSI	30FT
270548	4"	Hub-Fit Gripper® Plug	10	13 PSI	30FT



## **T-Handle Aluminum Gripper® Plugs w/ Bypass** • Can be used in long-term applications. Made of heavy-duty aluminum.

- Chemical-resistant neoprene O-ring.
- Bypass can be used to conduct sewer air pressure test.

Product No.	Size	Description	Otn. Qty.	P.S.I.	Feet of Head
272949	6"	Gripper® Plug 1/4" with Bypass	1	17 PSI	40FT
272957	8"	Gripper® Plug 3/4" with Bypass	1	17 PSI	40FT
272965	10"	Gripper® Plug 3/4" with Bypass	1	17 PSI	40FT
272973	12"	Gripper® Plug 3/4" with Bypass	1	13 PSI	30FT
272981	15"	Gripper® Plug 3/4" with Bypass*	1	13 PSI	30FT
272998	18"	Gripper® Plug 3/4" with Bypass*	1	8.7 PSI	20FT

<sup>\*</sup>Concrete and clay pipe sizes only.



#### T-Handle Aluminum Gripper® Plugs w/o Bypass

- Can be used in long-term applications. Made of heavy-duty aluminum.
- Chemical-resistant neoprene O-ring.

Product No.	Size	Description	Otn. Qty.	P.S.I.	Head
272892	6"	Gripper® Plug (Non By-Pass)	1	17 PSI	40FT
272906	8"	Gripper® Plug (Non By-Pass)	1	17 PSI	40FT
272914	10"	Gripper® Plug (Non By-Pass)	1	17 PSI	40FT
272922	12"	Gripper® Plug (Non By-Pass)	1	13 PSI	30FT
272930	15"	Gripper® Plug (Non By-Pass)*	1	13 PSI	30FT
272888	18"	Gripper® Plug (Non By-Pass)*	1	8.7 PSI	20FT

\*Concrete and clay pipe sizes only.



- Econ-O-Grip® Plugs
   Cost-effective method for plugging open-ended pipe.
   Natural rubber O-ring. Effective pipe dust cover.
- Not recommended for pressure tests.

Product No.	Size	Description	Qty.	P.S.I.	Head
271519	1-1/2"	Econ-O-Grip® Plug	10	2 PSI	5FT
271527	2"	Econ-O-Grip® Plug	10	2 PSI	5FT
271535	3"	Econ-O-Grip® Plug	10	2 PSI	5FT
271543	4"	Econ-O-Grip® Plug	10	2 PSI	5FT
271551	5"	Econ-O-Grip® Plug	5	1 PSI	2FT
271578	6"	Econ-O-Grip® Plug	5	1 PSI	2FT



**TEST BALLS & PIPE PLUGS** 

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#### MECHANICAL PIPE PLUGS





#### **Sure-Grip® Plugs**

- Polypropylene construction with natural rubber O-ring.
- Can be used as a permanent or temporary plug.
- Fits all type(s) of pipe at nominal sizes.

Product No.	Size	Description	Otn. Qty.	P.S.I.	Feet of Head
271158	1-1/2"	Sure-Grip® Plug	10	22 PSI	50FT
271208	2"	Sure-Grip® Plug	10	22 PSI	50FT
271308	3"	Sure-Grip® Plug	10	13 PSI	30FT
271408	4"	Sure-Grip® Plug	10	13 PSI	30FT



#### Kwik 'N Sure® Plugs

- · Works in all types of pipe.
- Wing nut on 3/8" 1-1/4" sizes.
  Hex nut on 1.5" through 5" sizes.
- Works well for plugging water line stub-outs.
  Natural rubber O-ring.

Product No.	Size	Description	Ctn. Qty.	Back Pressure P.S.I.	Feet of Head
269832	0.39"	Kwik 'n Sure® Plug	10	185 PSI	428FT
269840	1/2"	Kwik 'n Sure® Plug	10	180 PSI	415FT
269867	3/4"	Kwik 'n Sure® Plug	10	180 PSI	415FT
269875	1"	Kwik 'n Sure® Plug	10	40 PSI	92FT
269883	1-1/4"	Kwik 'n Sure® Plug	10	112 PSI	258FT
269891	1-1/2"	Kwik 'n Sure® Plug	10	88 PSI	203FT
269905	2"	Kwik 'n Sure® Plug	5	112 PSI	258FT
269913	2-1/2"	Kwik 'n Sure® Plug	5	72 PSI	166FT
269921	3"	Kwik 'n Sure® Plug	5	28 PSI	65FT
269948	4"	Kwik 'n Sure® Plug	5	24 PSI	55FT
269956	5"	Kwik 'n Sure® Plug	5	8 PSI	18FT



# Monitor Well™ Locking Plugs • Designed to seal monitor wells. • Sized to seal Schedule 40 piping.

- 2" and 4" sizes can also seal schedule 5 plastic and stainless steel pipe.
  Yellow chromate-coated locking latch accepts Cherne's solid brass padlock or No. 2 Master® padlock.
- Meets all EPA requirements for locking plugs.
   Made with chemical-/petroleum-resistant Estaloc® plastic top/bottom plates and Nitrile sealing O-ring.
- · Comes with stainless steel carriage bolt.

Product No.	Size	Description	Ctn. Qty.	Back Pressure P.S.I.	Feet of Head
271648	1"-1-1/4"	Monitor Well™ Locking Plug	12	6.5 PSI	15FT
271675	2"	Monitor Well™ Locking Plug	50	6.5 PSI	15FT
271669	3"	Monitor Well™ Locking Plug	75	6.5 PSI	15FT
271683	4"	Monitor Well™ Locking Plug	25	6.5 PSI	15FT
271691	6"	Monitor Well <sup>™</sup> Locking Plug	8	6.5 PSI	15FT
271735	8"	Monitor Well <sup>™</sup> Locking Plug	1	6.5 PSI	15FT
112941		Padlock with Key	1		







#42235 shown

#### 131 Series Two Part Adjustable Slab Drain

- Ideal for installations on a slab where a pan liner membrane is not required.
- Available with high quality stainless steel strainer, brass or nickel finish cast grates for heavy traffic applications.
  Drain base engineered as hub for 2" Sch. 40 pipe or solvent welds inside 3" Sch. 40 pipe.
- Available with both round and square strainer top.

Product No.	Size	Description	Ctn.	Qty.
42235	2" or 3"	PVC drain w/ round stainless steel Screw-Tite strainer	20	
42236	2" or 3"	ABS drain w/ round stainless steel Screw-Tite strainer	20	
42380	2" or 3"	PVC drain w/ round brass cast grate w/ round ring	6	
42381	2" or 3"	ABS drain w/ round brass cast grate w/ round ring	6	
42384	2" or 3"	PVC round nickel cast grate w/ round ring	6	
42385	2" or 3"	ABS round nickel cast grate w/ round ring	6	
42386	2" or 3"	PVC round nickel cast grate w/ square ring	6	
42387	2" or 3"	ABS round nickel cast grate w/ square ring	6	
42388	2" or 3"	PVC drain w/ square stainless steel Snap-Tite strainer	20	
42389	2" or 3"	ABS drain w/ square stainless steel Snap-Tite strainer	20	

#### SEDIMENT DRAINS



#76032 shown

#### **Sediment Drains**

- · Commercial grade multipurpose drain for effective effluent removal.
- Optional sediment bucket removable and will keep drain lines free of debris.
   Grate assemblies available in PVC, ABS, and Cast Iron.

		Plastic Sediment		Cast Iron	Sediment
		Bucket	w/o Bucket	Bucket	w/o Bucket
	2" Pipe	76012	76022	76032	76042
DVC Drain	3" or 4" Pipe	76013	76023	76033	76043
PVC Drain	4" Pipe	76014	76024	76034	76044
	6" Pipe	76016	76026	76036	76046
	2" Pipe	86012	86022	86032	86042
ABS Drain	3" or 4" Pipe	86013	86023	86033	86043
	4" Pipe	86014	86024	86034	86044
	6" Pipe	86016	86026	86036	86046

#### GENERAL PURPOSE DRAINS





#42786 shown

#### All-Plastic 3" x 4" Snap-In Cleanout Assemblies

Product No.	Size	Description	Ctn. Qty.
42785	3" or 4"	ABS Snap-In Cleanout Assembly	12
42786	3" or 4"	PVC Snap-In Cleanout Assembly	12



#43711 shown

#### All-Plastic 2" x 3" Snap-In Cleanout Assemblies

Product No.	Size	Description	Ctn. Qty.
43710	2" or 3"	ABS Snap-In Cleanout Assembly	12
43711	2" or 3"	PVC Snap-In Cleanout Assembly	12



#### **Four-Way Area Drain**

- Fits over 2" or 3" Schedule 40 DWV pipe.
- General purpose drain for use in garages and utility rooms. Sump for large capacity.

Product No.	Size	Description	Ctn. Qty.
43596	2" or 3"	Four-Way Area Drain, PVC	10



#43733 shown

#### **All-Plastic Snap-In Cleanout Assemblies**

• Fits inside of Sch. 40 DWV pipe fitting.

Product No.	Size	Description	Ctn. Qty.
43730	3"	ABS Snap-In Cleanout Assembly	12
43731	3"	PVC Snap-In Cleanout Assembly	12
43732	4"	ABS Snap-In Cleanout Assembly	12
43733	4"	PVC Snap-In Cleanout Assembly	12
43764	2-1/3"	ABS Replacement Plug for the 3" and the 2"/3" Cleanout Assemblies	6
43765	2-1/3"	PVC Replacement Plug for the 3" and the 2"/3" Cleanout Assemblies	6
43766	3-1/2"	ABS Replacement Plug for the 4" regular and the 3" Hub Cleanout Assemblies	6
43767	3-1/2"	PVC Replacement Plug for the 4" regular and the 3" Hub Cleanout Assemblies	6



#### **Saddle Tee Kits**

- For tapping into a 3" or 4" Sch. 40 DWV line.
- Saddle is solvent welded to the existing line and secured with metal V-bolts, washers and nuts provided in the kit.
- The tee accepts the incoming line inside the socket or joins with a Sch. 40 DWV fitting.

Product No.	Size	Description	Ctn. Qty.
43788	3" x 2"	ABS Saddle Tee Kit	6
43789	3" x 2"	PVC Saddle Tee Kit	6
43790	4" x 2"	ABS Saddle Tee Kit	6
43791	4" x 2"	PVC Saddle Tee Kit	6
43792	4" x 3"	ABS Saddle Tee Kit	6
43793	4" x 3"	PVC Saddle Tee Kit	6
43794	4" x 4"	ABS Saddle Tee Kit	6
43795	4" x 4"	PVC Saddle Tee Kit	6
43796		Gasket For Tapping Into Cast Iron Soil Pipe	12



## THE OATEY® NETWORK

Through seven manufacturing and distribution facilities located throughout North America and China, Oatey designs, manufactures and sources over 10,000 plumbing related products. Nearly 80% of our products are manufactured in the United States, and distributed in more than 70 countries worldwide.



### For Assistance & Ordering Contact: SpecialtySales@oatey.com