SAFETY DATA SHEET

1. Identification

Product identifier: Hercules Dark Cutting Oil
Other means of identification:
- Product code: 7336E
- Recommended use: Thread Cutting Oil
- Recommended restrictions: None Known

Manufacturer/Importer/Supplier/Distributor information:
- Company Name: HCC Holdings, Inc. an Oatey Affiliate
- Address: 4700 West 160th Street, Cleveland, OH 44135
- Telephone: 216-267-7100
- E-mail: info@oatey.com
- Transport Emergency: Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
- Emergency First Aid: 1-877-740-5015
- Contact person: MSDS Coordinator

2. Hazard(s) identification

Physical hazards: Not Classified.
Health hazards: Not Classified
OSHA defined hazards: Not Classified.

Label elements:
- Hazard symbol: None.
- Signal word: None
- Hazard statement: This product does not require any hazard statements.
- Precautionary statement:
  - Prevention: This product does not require any precautionary statements.
  - Response: This product does not require any precautionary statements.
  - Storage: Not applicable.
  - Disposal: Not applicable.

Hazard(s) not otherwise classified (HNOC):
Used Oil may contain harmful impurities. Contaminated surfaces will be extremely slippery.

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), hydrotreated light naphthenic</td>
<td>64742-53-6</td>
<td>70-80</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical professionals.
Most important symptoms/effects, acute and delayed
Ingestion may result in nausea, vomiting, or diarrhea.

Indication of immediate medical attention and special treatment needed.
Immediate medical attention is not required.

General information
Note to physician, treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media
Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media
Do not use water in a jet.

Specific hazards arising from the chemical
Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases, oxides of sulfur and phosphorous (smoke). Carbon monoxide.

Special protective equipment and precautions for firefighters
Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire fighting equipment/instructions
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Specific methods
None

General fire hazards
None

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Methods and materials for containment and cleaning up
Large Spills: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Small Spills: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Environmental precautions
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and storage

Precautions for safe handling
Use local exhaust ventilation if there is risk of inhalation of vapors, mists or aerosols. Properly dispose of any contaminated rags or cleaning materials to prevent fires. Put on appropriate personal protective equipment (see section 8 of SDS). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities
Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

Occupational exposure limits
US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil Mist, Mineral</td>
<td>TLV or PEL</td>
<td>5 mg/m^3</td>
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</table>

US OSHA Permissible Exposure Limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
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</table>

Biological limit values

Appropriate engineering controls

Individual protection measures, such as personal protective equipment

Eye/face protection

Skin protection

Hand

Other

Respiratory protection

Thermal hazards

General hygiene considerations

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

9. Physical and chemical properties

Appearance

Physical state: Liquid
Form: Liquid
Color: Dark brown
Odor: Slight hydrocarbon
Odor threshold: Not available.
pH: Not applicable
Melting point/freezing point: Not data available.
Initial boiling point and boiling range: Not determined
Flash point: > 350 °F (> 177°C)
Upper/lower flammability or explosive limits

Flammability limit – lower (%): Not available
Flammability limit – upper (%): Not available
Explosive limit - lower (%): Not available
Explosive limit - upper (%): Not available
Vapor pressure: Not applicable
Vapor density: Not applicable
Relative density: 0.915
Solubility(ies)

Solubility (water): Negligible
Partition coefficient (n-octanol/water): No information available.
Auto-ignition temperature: Not applicable
Decomposition temperature  Not available
Viscosity, kinematic  35 – 42.5 mm²/s @ 40°C
Other information
VOC (Weight %)  < 1% by Weight, < 10 g/L

10. Stability and reactivity

Reactivity  The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability  The product is stable.
Possibility of hazardous reaction  Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid  Extreme temperature and direct sunlight.
Incompatible materials  Strong Oxidizing Agents.
Hazardous decomposition products  Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

Information on likely routes of exposure
Inhalation  Mist from processing.
Skin contact  Skin contact.
Eye contact  Eye contact.
Ingestion  No known significant effects or critical hazards.
Symptoms related to the physical, chemical and toxicological characteristics  No specific data.

Information on likely routes of exposure
Acute Toxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), hydrotreated light naphthenic 64742-53-6</td>
<td>Rat</td>
<td>LD 50 Oral &gt; 5000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rabbit</td>
<td>LD 50 Dermal &gt; 2000 mg/kg</td>
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</tbody>
</table>

Skin corrosion/irritation  May cause skin irritation after prolonged exposure. Prolonged exposure or repeated exposure without proper cleaning can clog pores of the skin.
Serious eye damage/eye irritation  Expected to be slightly irritating.
Respiratory or skin sensitization
Respiratory sensitization  Inhalation of vapors or mists may cause irritation to the respiratory system.
Skin sensitization  This product is not expected to cause skin irritation.
Germ cell mutagenicity  Not considered a mutagenic hazard
Carcinogenicity  No component of this product is identified as a probable, possible, or confirmed carcinogen by IARC, NTP, Monographs, or OSHA.
Reproductive toxicity  No known significant effects or critical hazards.
Specific target organ toxicity
Single exposure  Not expected to be a hazard.
Repeatead exposure  Not expected to be a hazard.
Aspiration Hazard  Contains Distillates (petroleum), hydrotreated – Which is a category 1 Aspiration Hazard. The likelihood of aspirating the product in this form is very low due to the high viscosity.
Chronic effects  Not Classified.
Further information  Characteristic skin lesions (pimples) may develop following prolonged and repeated exposures (contact with contaminated clothing).

12. Ecological information

Ecotoxicity

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<tr>
<th>Product/ingredient name</th>
<th>Results</th>
<th>Species</th>
<th>Exposure</th>
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<tr>
<td>Distillates (petroleum), hydrotreated light naphthenic 64742-53-6</td>
<td>LC 50 &gt; 5000 mg/L</td>
<td>Oncorhynchus mykiss ()</td>
<td>96 Hours</td>
</tr>
<tr>
<td>Napthenic 64742-53-6</td>
<td>EC50 &gt; 1000 mg/L</td>
<td>Daphnia magna</td>
<td>48 Hours</td>
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</table>
**Persistence and degradability**
Not Available.

**Bio accumulative potential**
Not Available.

**Mobility in soil**
Liquid under most conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.

**Other adverse effects**
No known significant effects of critical hazards.

### 13. Disposal considerations

**Disposal instructions**
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Local disposal regulations**
Not Applicable

**Hazardous waste code**
Not Applicable

### 14. Transportation information

**DOT**
Not Regulated

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<tr>
<td>UN number</td>
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<tr>
<td>Transportation Hazard classes</td>
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<tr>
<td>Packing group</td>
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**IATA**
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<tr>
<td>Environmental hazards</td>
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<tr>
<td>Marine pollutant</td>
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### 15. Regulatory information

**International Inventories**
All the substances contained in this product are listed or exempted from listing in the following inventories:
U.S.A. (TSCA)

**U.S. Federal Regulations**

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

- **Acute Health Hazard**: no
- **Chronic Health Hazard**: no
- **Fire Hazard**: no
Sudden Release of Pressure Hazard: no  
Reactive Hazard: no

Clean Water Act
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations
California Proposition 65
This product does not contain any Proposition 65 chemicals.

16. Other information, including date of preparation or last revision
Issue Date: 12-May-2015
Revision Date:
Version #: 01
HMIS Rating:
Health: 1
Flammability: 1
Physical Hazards: 0

Disclaimer
HCC Holdings Inc. an Oatey Affiliate cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.