



TECHNICAL BULLETIN  
Using Primer with Oatey FlowGuard Gold Solvent Cement  
(1/2012)

Oatey FlowGuard Gold Solvent Cement (FGG) is labeled as a one-step solvent cement for CTS CPVC pipe and fittings up to 2" in diameter. Most code bodies allow FGG cement to be used as a one-step cement because it is part of a copper tube size system that is limited to a maximum of 2" diameter. However, some local codes do not allow one-step solvent cementing processes and then FGG is required to be used with a listed primer such as Oatey Purple Primer - NSF listed. Primer would also be required if FGG was used on schedule 40 or 80 CPVC pipe and fittings.

Oatey recommends that before purchase and use of our product, the installer reviews the product application and confirms the product, installation and use will be in compliance with any applicable building codes and regulations.

Please contact Oatey Technical Service if you have any questions or need additional information.