



Technical Bulletin
Black ABS that has turned Gray
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When Black ABS solvent cement joints are made in humid or wet conditions the water vapor in the air is sufficient to cause the top layer of the curing cement to turn from black to gray. This is purely a cosmetic phenomenon. The joint will not be affected as long as the pipe and fitting were dry and proper solvent cementing techniques were used. To show that the issue is only a surface phenomenon a light rubbing of the gray cement using a flat piece of metal will show a black surface underneath.

Please contact Oatey Technical Department if you have any questions or need additional information.